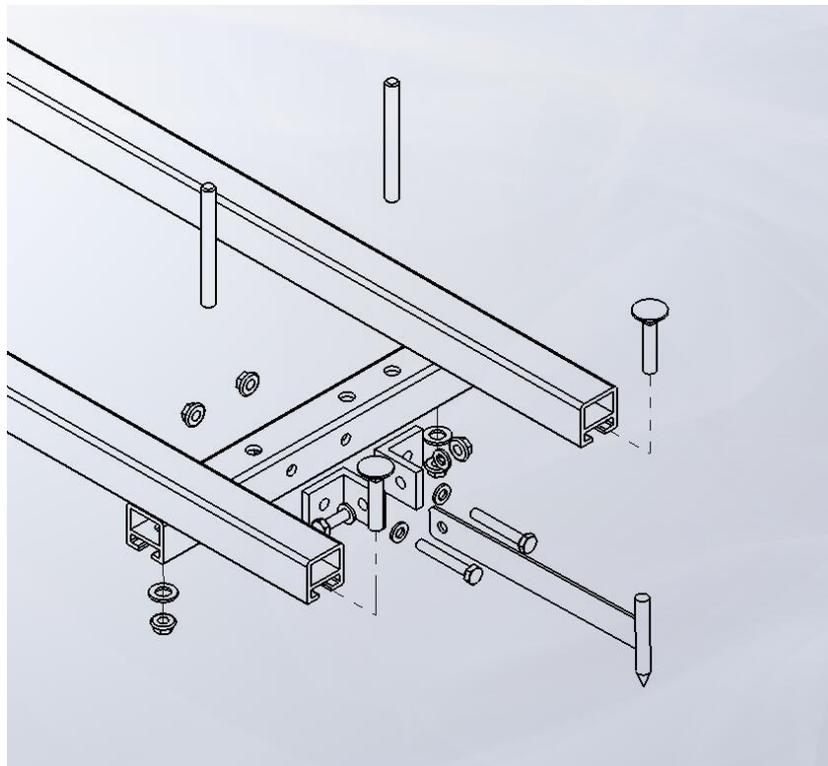
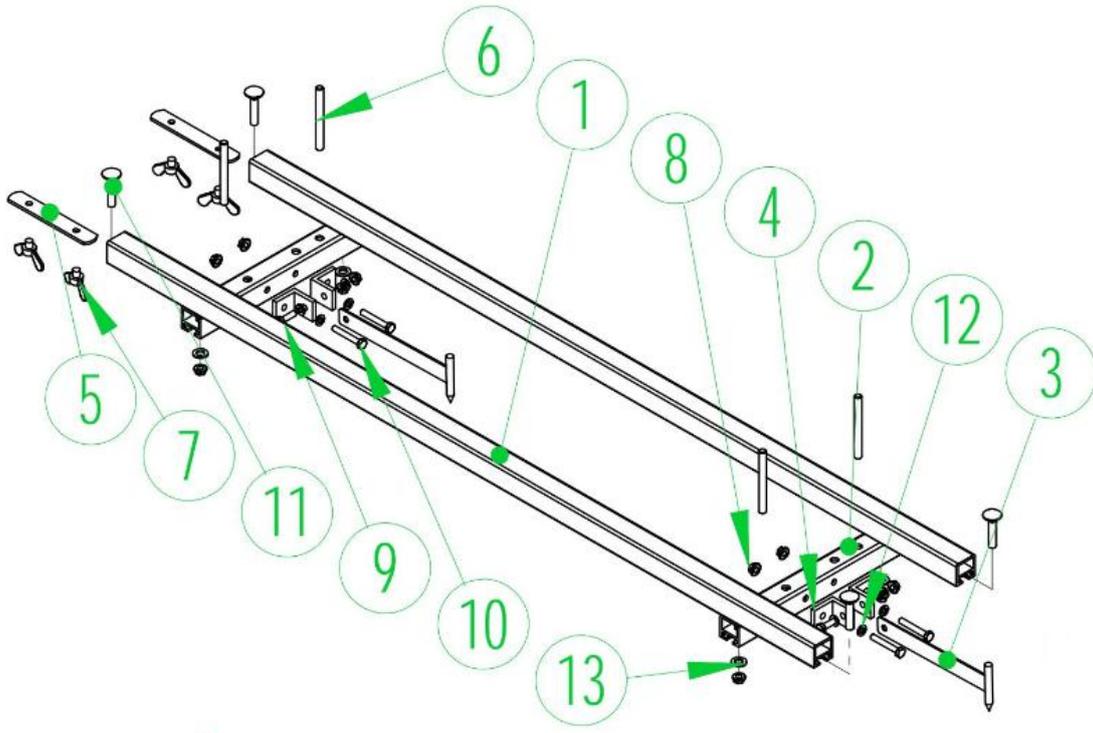


# SAWMILL GUIDE RAIL INSTRUCTION MANUAL

I.Drawing and parts list:



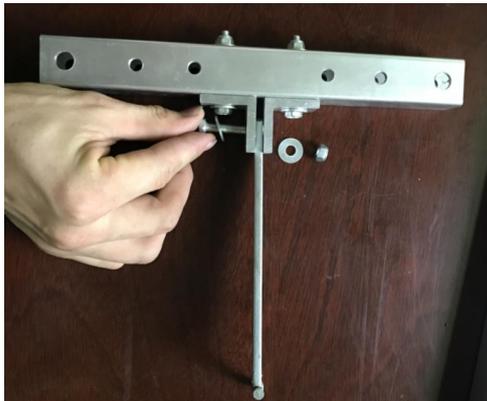
NO	QTY (Length> 3ft)	PIC	DESCRIPTION
1	4		Side rail
2	4		Cross bar
3	4		Dog
4	8		Dog hinge plate
5	2		Connect bar
6	8		Leveling screw
7	4		Butterfly screw
8	12		Small nut
9	4		Cross bolt
10	8		Long bolt
11	8		Carriage bolt
12	24		Small Washer
13	8		Large Washer
14	8		Large nut

## II: Assembling Instruction

1. Unpack the rail-kit and lay out all parts,put the same parts together for selecting.
2. Attach both dog hinges plates (No.4) to cross bar (No.2) ,with bolts washers and nuts (No.10,12 and 8) . Do not tighten until dog is attached.



3. Attach dog (No.3) to hinge plates (No.4) with bolt, washers and nut (No.9,12 and 8) . Tighten all bolts.



4. Assemble carriage bolts (No.11) ,nuts and washer (No.14 and 13) through cross bar (No.2) .leave loose. Head of carriage bolt must be as shown.



5. Install leveling screws (No.6) into cross bar (No.2) .slotted end of screw is in the same direction as the head of the carriage bolts.

6. Repeat for all cross bar kits.

7. Slid carriage bolts in cross bar into rails.Do not tighten until you set up

the EZ-RAILS on the log.Dog orientation can be in either direction.

8. Once cross bars are located on log,tighten carriage bolts.

9. To extend the rail to longer version,please use 2 of the connect bar  
(No.5) and each end fastened with a butterfly screw (No.7)

